Mounting manual, attachment A-series

2005 05 20

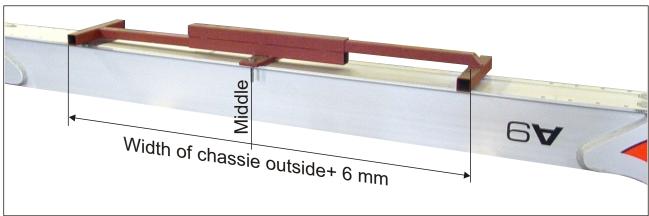
Mounting of attachment on A-series bolster, can be done like this description. Use the manual as an hint of how to do it, but you can of course do it your way by your one experience and assumption.

1. Place the bolster upside down on two bucks to get a good works height.



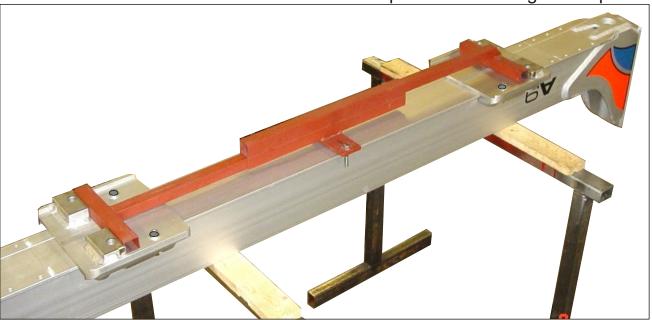
2. Take the measure of the the widthnes on the outside of the chassieframe and add 6 mm. Example: If the frame withnes is 1250 mm, must the space between the attachment framestop be 1256 mm.

Use the cut in the middle of the bolster to get a correct measurement.

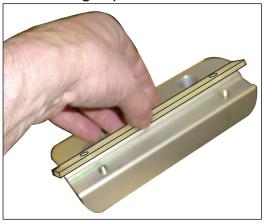




3. Place the attachment plate in a correct posision with help from the cut in the middle of the bolster. A mould as shown in the picture can be a good help.



4. Make sure that the plastic strip is in the right posision.



6. Fasten the mounting screw.

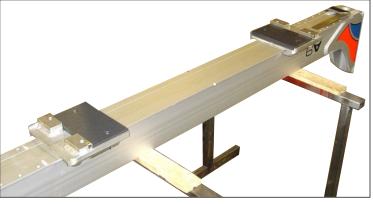


NOTICE! It's wery important to retighten the screwer a short time after that the equipment has started to be used.

Torque M20 = 380 Nm.

5. Mount the clamp part with screw, washer and nut.





7. The bolster is now ready to turn the right way, and put on to the chassie. Plastic plates will be used for both clamp and friction attachment.

